

5-Flute - Variable Index



AlCrNX Coated

Variable Index, 5-Flute, Square & Corner Radius, Metric, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated Part #
16MM	.6299	75	150	.75	16	REX5893
16MM	.6299	75	150	1	16	REX5894
16MM	.6299	75	150	1.5	16	REX5895
20MM	.7874	38	104	—	20	REX5480
20MM	.7874	38	104	1	20	REX5482
20MM	.7874	38	104	1.5	20	REX5483
20MM	.7874	38	104	2	20	REX5484
20MM	.7874	38	104	3	20	REX5485
20MM	.7874	38	104	4	20	REX5486
20MM	.7874	38	104	5	20	REX5487
20MM	.7874	65	125	—	20	REX5896
20MM	.7874	65	125	1	20	REX5898
20MM	.7874	65	125	1.5	20	REX5899
20MM	.7874	85	150	—	20	REX5900
20MM	.7874	85	150	1	20	REX5902
20MM	.7874	85	150	1.5	20	REX5903
25MM	.9843	45	120	—	25	REX5488
25MM	.9843	45	120	1	25	REX5490
25MM	.9843	45	120	1.5	25	REX5491
25MM	.9843	45	120	2	25	REX5492
25MM	.9843	45	120	3	25	REX5493
25MM	.9843	85	150	—	25	REX5904
25MM	.9843	85	150	1	25	REX5906
25MM	.9843	85	150	1.5	25	REX5907

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds page 198-199.
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Metric	+0.000, -0.050	h6	+0.038, -0.038

For specific shank tolerance information please see page 200.